



Mould Technician

Job Code: QGMD/PR1009T

Application Deadline: August 31, 2021

Job Role

Responsibilities:

- Conduct preventive maintenance for all the Moulds in plant.
- Responsible for maintaining high Mould efficiency & capacity.
- Rectify and trouble shoot all kind of Mould breakdown.
- Responsible to changing spare parts with supervisor's approval in mould if required.
- Achieve targets effectively with best product quality.
- Responsible for loading and unloading the mould on machines as per plan advised by supervisor.
- Responsible for changing mould versions and changing pins.
- Assist supervisor for documentation & machine operations if requested.
- Responsible for material composition with master batches or colour additives.
- Validate & calibrate all the Moulds and Injection Machines at right time.
- Clean machines and Mould's time to time when required.
- Follow cleanroom standards & GMP strictly.
- Responsible to minimize the waste and maximize the efficiency.
- Monitor cycle times ensuring that none are outside the standard.
- Identifying and implementing improvements to cycle times, set up times and tool change times.
- Perform all kind of tasks required / requested by line manager.

Education/ Qualifications and Experience:

- Diploma or degree in any Mechanical, electrical, or Industrial.
- Minimum of 5-6 years' experience in Injection Moulding.